

**Indexable insert for turning CCMT 060202, for finish machining, Grade: HBT020****Order data**

Order number	260082 HBT020
GTIN	4062406720056
Item class	22D

Technical description

Grade	HBT020
ISO code indexable insert	CCMT 060202
Finishing/roughing assignment	Finishing
Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	PF
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 330 m/min
Number of changes/inserts	2
Main application	P

Corner radius	0.2 mm
Tool material	Carbide
Cutting depth a_p	0.4 - 2 mm
Type of product	Indexable insert for turning